

OXYVINYLS® 155

General Description

Type: Polyvinyl Chloride Homopolymer

Polymerization Process: Suspension

Appearance: White, free flowing powder

Features and Uses:

Alloys and Polyblends Flow Enhancement

High Flow Injection Molding Compounds

Flexible and Rigid Foams

Color Concentrates and Masterbatches

Resin Properties	Specification Range	Test Method
Inherent Viscosity (dl/g)	0.500 - 0.530	OxyVinyls 1386
K Value	49 – 50	Correlation
Volatiles (%)	0.13 Max.	OxyVinyls 1242
Malvern Particle Size		
% Retained on 40 mesh	0.5 Max.	OxyVinyls 1505
% Retained on 60 mesh	2.0 Max.	OxyVinyls 1502
% Retained on 200 mesh	50.0 Max.	
% Retained on Pan	20.0 Max.	
Contamination (#/100gm)	30 Max.	OxyVinyIs 1504
Residual Monomer (ppm)	4.0 Max.	OxyVinyls 1005
Porosity (ml/g)	0.17 - 0.27	OxyVinyls 1094
Apparent Bulk Density (g/ml)	0.540 - 0.590	OxyVinyls 1501
Flow Time (s)	18 Max.	OxyVinyls 1501
Color (CIELab L* Value)	97.20 Min.	OxyVinyls 1500
Color (CIELab a* Value)	-0.90 - +0.40	OxyVinyls 1500
Color (CIELab b* Value)	1.30 - 3.00	OxyVinyls 1500

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