

OXYVINYLS® 216

General Description

Type: Polyvinyl Chloride Homopolymer

Polymerization Process: Suspension

Appearance: White, free flowing powder

Features and Uses:

Vinyl siding Window profile extrusion

Weatherable building application

Extrusions, foams, clear film, and sheet

Resin Properties	Specification Range	Test Method
Inherent Viscosity (dl/g)	0.880 - 0.920	OxyVinyls 1386
K Value	64 – 65	Correlation
Volatiles (%)	0.3 Max.	OxyVinyls 1242
Malvern Particle Size		
% Retained on 40 mesh	0.5 Max.	OxyVinyls 1505
% Retained on 60 mesh	8.0 Max.	OxyVinyls 1502
% Retained on 200 mesh	12.0 Max.	
% Retained on Pan	3.5 Max.	
Contamination (#/100gm)	15 Max.	OxyVinyls 1504
Residual Monomer (ppm)	3.2 Max.	OxyVinyls 1005
Apparent Bulk Density (g/ml)	0.515 - 0.580	OxyVinyls 1501
Flow Time (s)	14 Max.	OxyVinyls 1501
Color (CIELab L* Value)	98.20 - 100.0	OxyVinyls 1500
Color (CIELab a* Value)	-0.50 - +0.30	OxyVinyls 1500
Color (CIELab b* Value)	0.65 – 1.35	OxyVinyls 1500

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