



Sodium Chlorite Sulfur Destruction

Application Description:

Reduced sulfur compounds are a broad class of oxy-sulfur compounds, such as sulfite $(SO_3^{=})$ and thiosulfate $(S_2O_3^{=})$, that oxidant demand. have an These compounds are found in the waste streams of the petroleum, steel, pulp & paper, and most chemical industries. Their high oxidant demand can cause eutrophication of natural waters and excessive chlorine demand in wastewaters treated by POTWs (Publicly Owned Treatment Works).

Chlorine dioxide effectively oxidizes these species to sulfate ions over a broad pH range (5-9). Below a pH of 4, sodium chlorite may be used without the generation of chlorine dioxide. Since these compounds are usually found in mixtures of various ratios the required chlorine dioxide dosage must be determined for each application.

Alternatives:

- Hydrogen peroxide solution is added by a chemical dosing pump.
- Chlorine gas is added by a vacuum eductor system, while sodium hypochlorite solution is added by a chemical dosing pump.

Advantages of Sodium Chlorite/Chlorine Dioxide:

- Chlorine dioxide reacts the most rapidly and does not form chlorinated organic by-products.
- While chlorine is the least expensive chemical, it cannot be used when organic compounds are present due to the formation of chlorinated organic byproducts.
- When chlorine can't be used, hydrogen peroxide has the lowest chemical costs.

Affected Industries:

Chemicals, Food, Iron & Steel, Mining, Oil Refining, Plastics & Rubber, Pulp & Paper, Textiles

Further Information

More detailed information on sodium chlorite applications is available upon request through the OxyChem Technical Services Department. Call or write to:

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