



OxyVinyls, LP [®] A Subsidiary of Occidental Petroleum Corporation

Vinyl Chloride Monomer (VCM) Specifications

Parameter	Units	Minimum	Maximum
VCM Purity	% wt.	99.98	
Water	ppm wt.		100.0
Acidity (HCl)	ppm wt.		1.0
Iron	ppm wt.		0.40
Non-Volatile Residue	ppm wt.		50.0
1,3-Butadiene	ppm wt.		8.0
Acetylene	ppm wt.		0.40
Methyl Chloride	ppm wt.		60.0
Vinyl Acetylene	ppm wt.		15.0
Total Hi Boilers (Heavy Ends)	ppm wt.		50.0
Appearance	Clear, Colorless, Free of Suspended Matter		

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