

OXYVINYLS® 226

General Description

Type: Polyvinyl Chloride Homopolymer

Polymerization Process: Suspension

Appearance: White, free flowing powder

Features and Uses:

Flexible Film and Sheet Low Gels and Contamination Molding and Profile Extrusion Applications

Uniform Plasticizer Absorption

Resin Properties	Specification Range	Test Method
Inherent Viscosity (dl/g)	0.930 - 0.970	OxyVinyls 1386
K Value	66 – 67	Correlation
Volatiles (%)	0.3 Max.	OxyVinyls 1242
Malvern Particle Size		
% Retained on 40 mesh	0.2 Max.	OxyVinyls 1505
% Retained on 60 mesh	3.0 Max.	OxyVinyls 1502
% Retained on 200 mesh	16.0 Max.	
% Retained on Pan	3.0 Max.	
Contamination (#/100gm)	15 Max.	OxyVinyls 1504
Residual Monomer (ppm)	4.0 Max.	OxyVinyls 1005
Porosity (cc/g)	0.30 - 0.39	OxyVinyls 1094
Apparent Bulk Density (g/cc)	0.480 - 0.570	OxyVinyls 1501
Flow Time (s)	12 Max.	OxyVinyls 1501
Powder Mix Time (s)	190 – 320	OxyVinyls 488
Gels (4/5 min. mill results)	20/10 Max.	OxyVinyls 1503
Color (CIELab L* Value)	98.50 - 100.0	OxyVinyls 1500
Color (CIELab a* Value)	-0.40 - +0.40	OxyVinyls 1500
Color (CIELab b* Value)	0.50 - 1.30	OxyVinyls 1500

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